



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-511
Job Sheet 180943



Part No: D206-642-511

Job Qty: 1 ea

Part Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 33-34 IPP Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM IPP Rev:C 07-02-23
As per IIN D206-642 Rev K JLM IPP rev D 07.06.06 added K642-511 EC IPP Rev:E 07-12-05 ECN 1080p Rev
L DD verified by: IPP REV:F 13.09.06 CHG005/ ECN13-634 DD VERF:JLM IPP REV:G 14.04.28 AS PER
ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Stores/Pkg-1	9.09	OCT 25 2018
110	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging1-2	6.09	OCT 26 2018
120	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC4	9.09	OCT 26 2018
130	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3-1	9.09	OCT 26 2018
135	DC	1 pcs	8/10/18	8/10/18	0.00	0.00	DC	9.09	OCT 26 2018
140	QC21-FG	1 Ea	8/10/18	8/10/18	0.00	0.00	QC21	9.09	OCT 26 2018

Part Op 130 - Identify and pack for shipping as per PPP D206-642-511
Descriptions: 135 - Photocopy bluefile and create labels per PPP D206-642-511 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-541	Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.	1 Ea (1 ea)	90-Start up Operation	5111669
K642-511	Saddle 642-511	1 Ea (1 ea)	90-Start up Operation	5121679

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-642-541	1	2	0
	K642-511	1	1	0



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Container No: S121656



Part: D206-642-511

Job No: 180943

Serial No/Batch: S121656

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-4 Issue 2, FAA STC SA00475S1

ations

not be found.

Plex 7/18/18 10:01 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					